

## Read and Save this Manual.

Keep this manual for the safety warnings and precautions. Refer to this manual for operating, maintenance and inspection procedures. Log the items serial number on the front of this manual. Keep purchase receipt with this manual in a safe dry location for future reference.



## X-RACK FORD BRONCO EASY FOLD WINDOWS.

Models:  
(EFW-918-4D)

FOLDABLE REAR/SIDE WINDOW REPLACEMENT



For help with this product please visit our website at [www.xrack.us/help](http://www.xrack.us/help) or call 516-338-0884 for assistance. Never overload the rated weight of the vehicle's load capacity which may be lower than the rating of the accessory rack. Some tools are not included for installation to the vehicle.

### **⚠ WARNING**

READ THIS MANUAL BEFORE USING THIS PRODUCT. FAILURE TO DO SO CAN RESULT IN SERIOUS INJURY. SAVE THIS MANUAL

### **⚠ WARNING**

Do not operate with unstable loads  
Do not load beyond rated capacity  
Always strap load securely  
Distribute load evenly  
Do NOT sit, Stand or ride on  
Do NOT exceed 65 MPH with Carrier attached  
Follow DOT Guidelines for installation and use

### **⚠ ADVERTENCIA**

No opere con cargas inestables  
No cargue más allá de la capacidad nominal  
Siempre cargue la carga de forma segura  
DISTRIBUIR carga uniformemente  
No se siente, se pare o monte  
NO exceda 65 MPH con Carrier adjunto  
Siga las pautas DOT para instalación y uso

### **⚠ ADVERTISSEMENT**

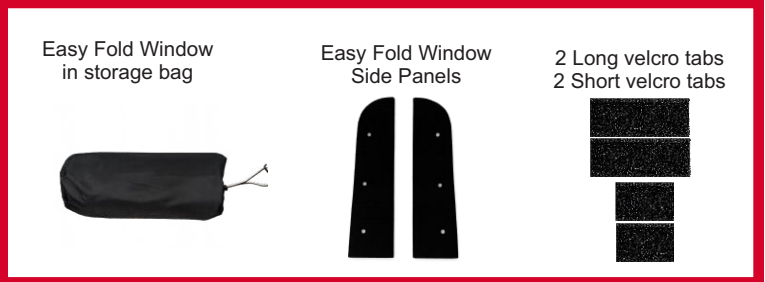
Ne pas utiliser avec des charges instables  
Ne chargez pas au-delà de la capacité nominale  
Toujours attacher la charge en toute sécurité  
DISTRIBUER charge uniformément  
Ne pas s'asseoir, se tenir ou monter sur  
Ne dépassez PAS 104 kilomètres à l'heure avec le transporteur attaché  
Suivez les directives des autorités pour l'installation et l'utilisation

# Installation Instructions

## Required tools: (not included)



## What's included:



## Confirm Fitment

Before installation, verify the clip placement on your factory soft top.

1. Measure the clip locations as shown in (Fig. 1).
2. Measure from the front edge of the factory rear window.

## Remove Factory Windows

Remove the factory rear and side windows following the instructions provided by Ford.

## Install Easy Fold Rigid Side Panels

1. Using the iP30 bit included with your Bronco tool kit (not supplied by X-Rack), remove the factory side panels (Fig. 3).
2. Repeat on the opposite side.
3. Position the Easy Fold rigid side panels with the **\*\*Loop Velcro\*\*** facing outward.
4. Reinstall the factory bolts and tighten securely.

**\*\*IMPORTANT:\*\*** Do not over tighten the bolts.

The Easy Fold side panels remain installed on the vehicle while using the Easy Fold Windows.

## Install Hook Tape (Velcro)

With the factory windows removed:

1. Flip up both rear corners of the soft top to expose the frame corners.
2. Install the provided **\*\*long Hook Velcro strips\*\*** on the upper frame corners.
3. Install the provided **\*\*square Hook Velcro pieces\*\*** on the lower frame.
4. Leave the corners flipped up until the windows are installed.

See (Fig. 2).



# Installation Instructions

## INSTALL EASY FOLD WINDOWS

**\*\*IMPORTANT:\*\*** Do not kink or sharply crease the clear window. Keep it loosely rolled or folded during installation (Fig. 4).

### Rear Window

1. Hold the Easy Fold window with the inside facing you and the clips toward you (Fig. 5).
2. Starting on the driver's side, insert the rear keder tube into the lower rear track (Fig. 6).
3. Have a second person support the window off the ground while feeding the keder into the track. Do not feed side panels in at this time (Fig. 7).
4. Center the rear window on the vehicle. Corner seam should line up on corner of Bronco (Fig. 8).
5. Attach the four rear clips (Fig. 9).

### Check Alignment

Before installing the side window panels:

- A. Close each side panel against the Loop Velcro panel.
  - B. Verify the window sits flush with the molding trim (Fig. 13).
  - C. If necessary, slide the rear keder tube left or right until the window is centered
6. Feed side panel keder tube into side track. (Fig. 11) Be sure to have it run continuous to the second section of track. (Fig. 12)
  7. Attach side window Velcro to the Velcro on the Rigid side panel Temporarily. (Fig. 10) You can readjust this later. Pull side window panel so it is flush with the trim and just over small section of rear door where it opens and closes.
  8. Pull both upper corners tight and attach them to the Hook Velcro installed on the upper frame (Figs. 14& 15).
  9. Fold the soft top corners back down and attach the Velcro to both the rear and side windows (Fig. 16).
  10. Attach the remaining side clips (Fig. 17).

### Lower Corner Installation

1. Raise the rear section of the soft top by releasing both lift levers.
2. A helper is recommended unless your vehicle is equipped with assist pistons.
3. Locate the keder tube that wraps around the rear corner (Fig. 18).
4. Pull the keder down below the metal corner while routing the strap under the bracket and around to the Hook Velcro on the lower frame (Fig. 19).
5. Repeat on the opposite side.
6. Close the rear lift section of the soft top.
7. Make any final Velcro adjustments.

**Installation is complete** (Fig. 20).

# Installation Instructions

Fig. 1



Fig. 2



Fig. 3



Fig. 4



Fig. 5



Fig. 6



Fig. 7



# Installation Instructions

Fig. 8



Fig. 9



Fig. 10



Fig. 11



Fig. 12



Fig. 13



Fig. 14



Fig. 15



Fig. 16



# Installation Instructions

Fig. 17



Fig. 18



Fig. 19



Fig. 20



Fig. 21



Fig. 22



Fig. 23



Fig. 24



Fig. 25



# Installation Instructions

## OPENING THE SOFT TOP

Follow Ford's Soft Top instructions to begin opening the soft top.

1. Release the two front latches and fold the soft top back to the first position (Fig. 21).
  2. On each Easy Fold side window, release only the first two clips closest to the rear passenger window.
  3. Roll each side window downward at an angle as shown in Fig. 22.
- \*\* Do not\*\*** release the rear clip on either side window or any of the clips on the rear window.
4. Release the rear soft top lever (Fig. 23) and continue opening the soft top according to Ford's instructions.
  5. As the soft top opens, the Easy Fold windows will automatically collapse with the soft top.
  6. Lock both sides of the soft top into the fully open position following Ford's instructions (Fig. 24).
  7. Verify that the Easy Fold windows remain secured to the side panels with the Velcro when the top is fully open (Fig. 25).

## CLOSING THE SOFT TOP

Follow Ford's instructions to close the soft top.

When you reach the step for reinstalling the rear and side windows:

1. Unroll both Easy Fold side window panels.
2. Reattach the two side window clips on each side.
3. Press the fabric panel firmly onto the Velcro side panel installed on the vehicle.
4. Continue following Ford's instructions until the soft top is completely closed.

## REMOVING THE EASY FOLD WINDOWS

**\*\*IMPORTANT:\*\*** Clean the Easy Fold windows before removal and allow them to dry completely before storing.

1. Reverse the installation procedure to remove the Easy Fold windows.
2. Take care not to kink or sharply crease the clear rear window during removal.
3. Lay the window on a clean, protected surface or across the rear seats with the doors open.
4. Roll the window from one end to the other and place it in the storage bag supplied with your Easy Fold Windows.

**\*\*IMPORTANT:\*\*** Never fold the clear rear window.

5. Remove the Easy Fold side panels and reinstall the factory side panels that came with your Bronco soft top.

**\*\*NOTE:\*\*** The Velcro installed on the rear soft top frame does **\*\*not\*\*** need to be removed.

# Safety Information

1. Read all instructions before using this product
2. Check for missing or damaged parts
3. Do not kink plastic window when handling
4. Do not fold Easy Fold Windows, Roll from one end and store in provided bag.
5. Always make sure side windows are secure to velcro before driving
6. It is normal for side windows will suck in while driving higher speeds when windows are opened
7. Follow D.O.T. Guidelines for installation and use.
8. Follow all local and federal laws.
9. Easy fold windows with solid sides: Do not use if you feel any vision is blocked while driving your vehicle.

**Ford Bronco with soft tops installed should not be cleaned at automatic car washes with spinning brushes due to potential scratching, this includes X-Rack Easy Fold Windows.**



Failure to comply with these instructions and safety precautions can result in serious injury or damage to equipment or vehicle



## Maintenance and Service

Always inspect windows before use.

Check for:

- Loose velcro
- Cracked or ripped parts
- Clips secured

**DO NOT** use rack or accessories if there is damage or missing parts.

Cleaning/Care:

- Clean with a mild soap and sponge or rag. Remove any debris, sand or dirt with water before using a rag or sponge on rear clear window to avoid scratching.
- Always thoroughly dry before storage.
- Do not use Car Washes with spinning brushes.
- Follow Ford Recommendations for Car Washing with soft tops installed
- Keep velcro on all parts clean and free of debris. Do not drag Easy Fold Windows in dirt or grass as this can get into the velcro.

## LIMITED WARRANTY

B&R Innovations, LLC (B&R) DBA X-Rack warrants this product to be free of defects in material and workmanship during the warranty period. Our warranty obligation is to provide a replacement for a defective original part if the part is covered by the warranty, after we receive a proper request from the warrantee (you) for warranty service.

### **Who may request service?**

Only a warrantee may request service. You are a warrantee if you purchased the product from B&R or from an authorized distributor AND B&R has been fully paid.

### **What is an "original part"?**

An original part is a part used to make the product as shipped to the warrantee.

### **What is a "proper request"?**

A request for warranty service is proper if B&R receives: 1) a photocopy of the Customer Invoice that displays the shipping date; AND 2) a written request for warranty service including your name and phone number. Send requests by any of the following methods:

Mail, Fax or Email

X-Rack c/o B&R Innovations, LLC

[Info@BandRinnovations.com](mailto:Info@BandRinnovations.com)

Fax: 917-677-8449

999 S. Oyster Bay Rd, Ste. 402

Bethpage, NY 11714

In the written request, list the parts believed to be defective and include the address where replacements should be delivered.

### **What is covered under the warranty?**

After B&R receives your request for warranty service, an authorized representative will contact you to determine whether your claim is covered by the warranty. Before providing warranty service, B&R may require you to send the entire product, or just the defective part or parts, to its facility in Bethpage, NY. The warranty covers defects in the following original dynamic components: motors, hydraulic pumps, electronic controllers, switches and cylinders. It also covers defects in original parts that wear under normal usage conditions ("wearing parts"), such as bearings, hoses, wheels, seals, brushes, and batteries.

### **How long is the warranty period?**

The warranty period for X-Rack Easy Fold Windows is 1 year. (2 Year for side mount plates with velcro and add on velcro pieces) The warranty period begins on the date when B&R ships the product to the warrantee. If the product was purchased from an authorized distributor, the period begins when the distributor ships the product. B&R may extend the warranty period for products shipped from authorized distributors by up to 30 days to account for shipping time.

### **If a defective part is covered by the warranty, what will B&R do to correct the problem?**

B&R will provide an appropriate replacement for any covered part. An authorized representative of B&R will contact you to discuss your claim.

### **What is not covered by the warranty?**

1. Labor;
2. Freight;
3. Occurrence of any of the following, which automatically voids the warranty:
  - Product misuse;
  - Scratches on clear window
  - Tears or rips
  - Negligent operation or repair;
  - Corrosion or use in corrosive conditions;
  - Inadequate or improper maintenance;
  - Damage sustained during shipping;
  - Accidents involving the product;
  - Unauthorized modifications: DO NOT modify the product IN ANY WAY without first receiving written authorization from X-Rack. Modification(s) might make the product unsafe to use or might cause excessive and/or abnormal wear.
4. Hardware
5. Non X-Rack accessories

### **Do any other warranties apply to the product?**

B&R makes no other express warranties. All implied warranties are disclaimed to the extent allowed by law. Any implied warranty not disclaimed is limited in scope to the terms of this Limited Warranty.



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